

Work Order ID 92284

Thursday, October 25, 2012 9:00:09 AM

92284

Page 1

Item ID: D4542-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Retainer, Inner
 Start Date: 10/25/2012 Start Qty: 30.00 ***30*** Cust Item ID:
 Required Date: 10/25/2012 Req'd Qty: 30.00 ***30*** Customer:
 Reference: ALODINE *Rework*

Approvals: Process Plan: *MF* Date: *12-10-25* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4542	C

150 Chemical Conversion Coat per QSI005 4.1 0.00

150

HandFinish Memo 0.00
 Hand Finishing PULL FROM STOCK D4542-5 X 30 B 91457
 ALODINE

30 11/6/12-10-25

160 QC7-Inspect Chemical Conversion Coat 0.00

160

QC Memo 0.00
 Quality Control

*DAS
15
9-09
12-10-26*

*30
can't*

170 Identify as per dwg & Stock Location: *ST112* 0.00

170

Packaging Memo 0.00
 Packaging

30X

*80
12-10-29*

Work Order ID 92284***92284***

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Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

12/10/31 JG
12-10-30

Picklist Print

Thursday, October 25, 2012 9:00:08 AM

Page 1

Work Order ID: 92284

Parent Item: D4542-5

Parent Item Name: Retainer, Inner

Start Date: 10/25/2012

Required Date: 10/25/2012

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP revA 12.01.04 New Issue EC verified by:DD IPP REV:B 12.02.24 as per dwg
reva DD verf:EC IPP REV:C 12.05.08 as per dwg revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4542-5 Retainer, Inner		Manufactured	No				Each	3.0000		30			

Location

Loc Qty

Loc Code

FG

2

78281

2

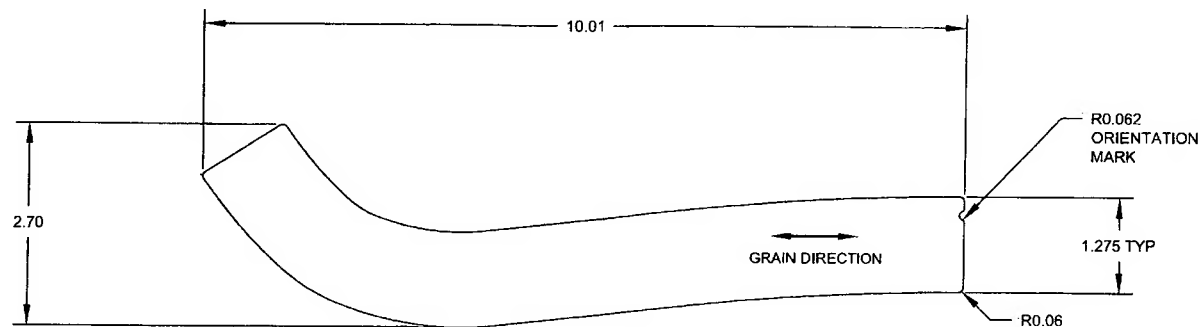
GA

1

81268

1

30 x 91457 h



D4542-5 RETAINER, INNER
(TOP CORNER)

97284

RELEASED
2012-03-03

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs
- 8) PROFILE PER DRAWING FILE "D4542-5-REVC.DXF"



DESIGN	9	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	9		
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.	E	D4542	SHEET 4 OF 5
APPROVED	AW	TITLE	SCALE
DE APPR.	AW	RETAINER, INNER	NTS
DATE	12.07.12	COPYRIGHT © 2012 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	